Analog Auto Switch and Display Sensor Monitor (& UK ROHS) Outputs the analog voltage according to the actuator stroke position Outputs the Analog voltage according to the actuator stroke position

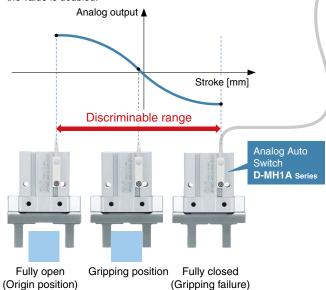
A single switch can discriminate between max. 3 position points.

Repeatability: ±20 mV

(Converted stroke ±0.1 mm)

Discriminable dimensional difference: **0.2** mm

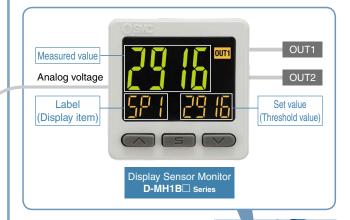
- * The value is in the high-resolution range.
- The converted stroke value varies depending on the actuator.
- * For air grippers, this is the value for one side of the finger. When it is converted to the dimension of the workpiece to be gripped, the value is doubled.



■ Analog voltage output (1 to 5 V)

· Can also be used with the analog auto switch single unit

Detection position display and setting away from the actuator are possible.



■ Reduced setting labor

- No need to fine-tune the switch mounting position
- Easy adjustment even in narrow places and on moving parts

Improved productivity

- · Gripper fully open → gripping → gripping failure detection
- · Minimized lead wire disconnection risk

Preventive maintenance

- · Display of gripper finger wear
- Visualization of daily inspections (Origin position/ Gripping position)

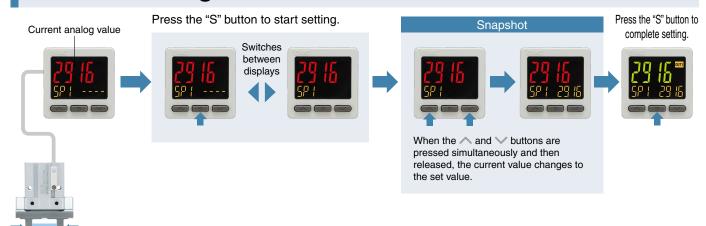




Reduced switch mounting and setting labor

| ltem | Existing auto switch PLC | New Analog Auto Switch and Display Sensor Monitor PLC | |
|--------------------|--|--|--|
| Number of switches | 2 pcs. | 1 pc. | |
| Mounting | 2 pcs. | 1 pc. | |
| Setting/Adjustment | 2 pcs. (Fine-tuning of the detection positions required) | 1 pc. (Setting and adjusting 2 to 3 positions is possible with the display sensor monitor snapshot function) | |
| Wiring | 2 pcs. | 1 pc. | |
| Switch cable | 2 cables | 1 cable | |

Snapshot function for easy switch output setting Reduced setting labor



No protrusion from the air gripper body end surface

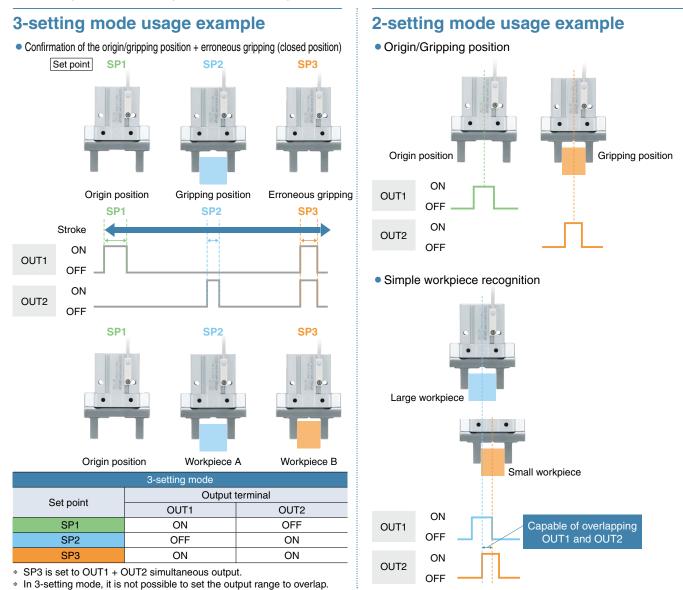
Existing auto switch With protrusion from the air gripper (For both the in-line type and the perpendicular type wiring entries) Wiring entry: In-line type Wiring entry: Perpendicular type

Protrusion



Improved productivity: The setting mode can be changed to allow for a wide range of uses.

By selecting either the 3-setting mode or the 2-setting mode, various uses can be accommodated and productivity can be improved.



Improved productivity: Easy resetting due to position shifting

The switch output's output range and hysteresis can be set.

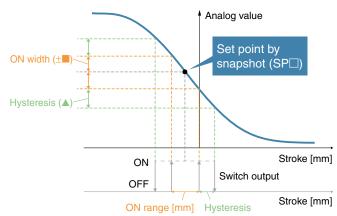
The ON width and hysteresis can be changed via the display sensor monitor.

(It is possible to set SP1 to 3 individually.)

The ON width can be used to change the switch output's ON range. Chattering of the switch output can be prevented by setting a hysteresis.

Relationship between the set point and the output terminal (For 3-setting mode)

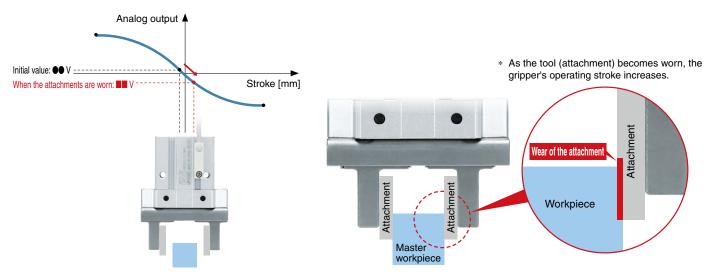
| Cat paint | Output terminal | |
|-----------|-----------------|------|
| Set point | OUT1 | OUT2 |
| SP1 | ON | OFF |
| SP2 | OFF | ON |
| SP3 | ON | ON |



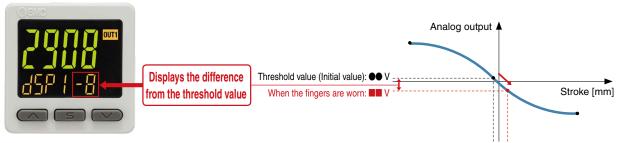


Preventive maintenance (Improved productivity): Visualization of tool (attachment) wear

1 The switch analog signal can be used to detect changes in the signal during a given process. (Example) You can check the value when the master workpiece is gripped and detect changes over time.



The difference between the measured value and the threshold value can be displayed using the function provided on the display sensor monitor. (Example) When the value at which the master workpiece is gripped is set as the threshold value, the difference can be checked each time.



Downsizing from an electric gripper to an air gripper

If you're using an electric gripper to discriminate between multiple points, we recommend downsizing to an air gripper.



| CONTENTS | | | |
|---|------------------------------|--|--|
| Analog Auto Switch D-MH1AD Series How to Order p. 4 Specifications p. 4 Weight p. 4 Display Sensor Monitor D-MH1B□ Series How to Order p. 5 Specifications p. 5 Weight p. 5 Weight p. 5 | Internal Circuits and Wiring | | |

Analog Auto Switch and Display Sensor Monitor (E UK CA D-MH1 Series



IP67

 Analog auto switch only

How to Order Analog Auto Switches

D-MH1 AD O

D-MH1ADV



M8 3-pin



M12 4-pin

D-MH1AD

Product category

| T roduct outegory | | |
|-------------------|------------------------------------|--|
| AD | Analog output sensor (1 to 5 V) | |

2 Electrical entry

| Nil | In-line |
|-----|---------------|
| V | Perpendicular |

3 Lead wire specification

| | Nil | 0.5 m, Separate line | SAPC | M8 3-pin connector, 0.5 m |
|----|---------|----------------------|------|----------------------------|
| | М | 1 m, Separate line | MAPC | M8 3-pin connector, 1 m |
| | L | 3 m, Separate line | SBPC | M8 4-pin connector, 0.5 m |
| | Z | 5 m, Separate line | MBPC | M8 4-pin connector, 1 m |
| | | | SDPC | M12 4-pin connector, 0.5 m |
| _ | arately | | MDPC | M12 4-pin connector, 1 m |
| 1) | araielV | | | |

* The D-MH1□ cannot be ordered with the cylinder or actuator. It must be ordered separately.

* Connector specifications "SAPC" to "MDPC" cannot be selected for use with the D-MH1B display sensor monitor. In addition, when connecting to the D-MH1B display sensor monitor, a separate sensor connector (option) is required.

Specifications

Analog Auto Switch

| Model | D-MH1AD(V) |
|--|---|
| Power supply voltage | 12 to 24 VDC ±10%, Ripple (p-p) 10% or less (with power supply polarity protection) |
| Current consumption | 10 mA or less |
| Output specifications | Analog voltage output 1 to 5 V |
| Output impedance | Approx.1 kΩ |
| Output repeatability (Ambient temperature: 25°C) | ±20 mV*1 |
| Output temperature characteristics (25°C standard) | ±80 mV (-10 to 60°C)*2 |
| Operating time | 1 ms or less |
| Electrical entry | Grommet |
| Impact resistance | 1000 m/s ² |
| Insulation resistance | 50 $M\Omega$ or more (500 VDC measured via megohmmeter) |
| Withstand voltage | 1000 VAC for 1 min (Between the lead wire and case) |
| Ambient temperature | −10 to 60°C |
| Enclosure | IP67 |
| Standards | CE/UKCA marking |

- *1 Single switch unit characteristics. When the mounting orientation is uniform and there is no magnetic body or magnetic field disturbance in the surroundings. Excluding a deformation of the workpiece or wobbling of the actuator
- *2 Single switch unit characteristics. The effect of fluctuations in the magnetic force of the magnet itself is excluded.
- Do not apply a strong magnetic field exceeding 200 [mT] to the sensor. Doing so may result in malfunction or accuracy degradation of the analog auto switch. Doing so may also cause abnormal operation.

Oilproof Flexible Heavy-duty Lead Wire Specifications

| Model | | D-MH1AD(V) |
|---------------------------------------|-----------------------|----------------------------|
| Sheath | Outside diameter [mm] | ø2.6 |
| Insulator | Number of cores | 3 cores (Brown/Black/Blue) |
| Insulator | Outside diameter [mm] | ø0.88 |
| Conductor Effective area [mm²] | | 0.15 |
| Conductor | Strand diameter [mm] | ø0.05 |
| Min. bending radius (Reference value) | | 17 |

Weight

| | [9 |
|----------------------|-------------|
| Model | D-MH1AD (V) |
| 0.5 m (Nil) | 8 |
| 1 m (M) | 14 |
| 3 m (L) | 41 |
| 5 m (Z) | 68 |

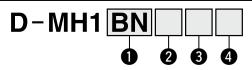
Connector Weight

| Connecto | Weight | |
|----------|--------|--------------|
| M8-3pin | (APC) | 4 g |
| M8-4pin | (BPC) | 4 g |
| M12-4pin | (DPC) | Approx. 11 g |

* When a connector is selected, add the above weight.



How to Order Display Sensor Monitors





1 Product category

| BN | Display sensor monitor, NPN 2 outputs |
|----|---------------------------------------|
| BP | Display sensor monitor, PNP 2 outputs |

2 Option 1

| Symbol | Description | |
|--------|--|--|
| Nil | Without lead wire | |
| L | Lead wire with connector (2 m lead wire) | Power supply/output lead wire with connector |

* A lead wire with a connector is required for power supply input.

4 Option 3

| Symbol | Description | | | | | | | | | |
|--------|------------------|--------------------------------|--|--|--|--|--|--|--|--|
| Nil | None | | | | | | | | | |
| С | Sensor connector | ZS-28-C Sensor connector | | | | | | | | |

 A sensor connector is required to connect the sensor to the display sensor monitor

3 Option 2

| Symbol | Description | | | | | | | | |
|--------|--|---|--|--|--|--|--|--|--|
| Nil | None | 6 | | | | | | | |
| A | Bracket | ZS-46-A1 | | | | | | | |
| В | Panel mount adapter | ZS-46-B Panel Panel mount adapter | | | | | | | |
| D | Panel mount adapter + Front protection cover | ZS-46-D Panel Front protection cover Panel mount adapter | | | | | | | |

Specifications

Display Sensor Monitor

| Model | | D-MH1B | | | | | | |
|----------------------|---------------------------------|---|--|--|--|--|--|--|
| Applicable | sensor | D-MH1AD(V) | | | | | | |
| Rated pres | sure range | 1000 to 5000 mV | | | | | | |
| Display and | d set range | 800 to 5200 mV | | | | | | |
| Display and sm | allest settable increment | 2 mV | | | | | | |
| Electrical | Power supply voltage | 12 to 24 VDC ±10%, Ripple 10% or less (with power supply polarity protection | | | | | | |
| specifications | Current consumption | 35 mA or less | | | | | | |
| | Display accuracy | ±20 mV ±1 digit (Ambient temperature: Constant at 25°C) | | | | | | |
| Accuracy | Repeatability | ±4 mV ±1 digits | | | | | | |
| | Temperature characteristics | ±20 mV (25°C standard) | | | | | | |
| | Output specifications | Select from NPN or PNP open collector 2 outputs. | | | | | | |
| | Output mode | Select from 2-setting mode or 3-setting mode. | | | | | | |
| | Switch operation | Select from normal output or reversed output. | | | | | | |
| | Max. load current | 80 mA | | | | | | |
| Switch output | Max. applied voltage (NPN only) | 30 VDC | | | | | | |
| output | Internal voltage drop | NPN: 1 V or less (at load current of 80 mA) | | | | | | |
| | (Residual voltage) | PNP: 1.5 V or less (at load current of 80 mA) | | | | | | |
| | Delay time*1 | 1.5 ms or less (Anti-chattering function: can be set to 0.00 to 5.00 s) (Smallest settable increment: 0.01 s) | | | | | | |
| | Hysteresis | Variable from 0 (Initial value: 20 mV) | | | | | | |
| | Protection | Over current protection | | | | | | |
| | Input type | Voltage input 1 to 5 VDC (Input impedance: 1 $M\Omega$) | | | | | | |
| Sensor | Number of inputs | 1 input | | | | | | |
| input | Connection method | Connector (e-CON) | | | | | | |
| | Protection | Over voltage protection (up to a voltage of 26.4 V) | | | | | | |
| | Display type | LCD | | | | | | |
| Display | Number of screens | 3-screen display (Main screen, Sub screen x 2) | | | | | | |
| | Display color | Main screen: Red/Green Sub screen: Orange | | | | | | |
| Digital filter*2, *3 | | 0, 10, 50, 100, 500, 1000, 5000 ms | | | | | | |
| | Enclosure | IP40 | | | | | | |
| Environmental | Withstand voltage | 1000 VAC for 1 min between terminals and housing | | | | | | |
| resistance | Insulation resistance | $50~\text{M}\Omega$ or more (500 VDC measured via megohmmeter) between terminals and housing | | | | | | |
| Todatanoe | Operating temperature range | Operating: 0 to 50°C, Stored: -10 to 60°C (No freezing or condensation) | | | | | | |
| | Operating humidity range | | | | | | | |
| Standards | | CE/UKCA marking | | | | | | |

Weight

| | [9] |
|----------------------------|-----|
| Body (D-MH1B) | |
| (Excludes power supply and | 25 |
| output lead wires) | |
| Lead wire with connector | 39 |
| | |

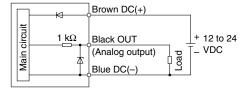
- *1 Value without digital filter (at 0 ms)
- *2 The response time indicates when the set value is 90% in relation to the step input.
- *3 Display, switch output and analog response time are affected.

Analog Auto Switch and Display Sensor Monitor $extbf{ extit{D-MH1}} extbf{ extit{Series}}$

Internal Circuits and Wiring

Analog auto switch

Voltage output type 1 to 5 V Output impedance Approx. 1 $k\Omega$

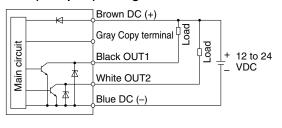


Sensor Connector Specifications

| Pin no. | Voltage input |
|---------|-----------------------|
| 1 | DC (+) (Brown) |
| 2 | N.C. |
| 3 | DC (-) (Blue) |
| 4 | IN (1 to 5 V) (Black) |

Display sensor monitor

NPN (2 outputs) setting

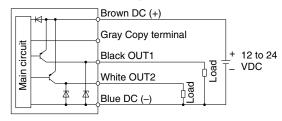


M8/M12 Connector Specifications

| Pin no. | Voltage input | | | | |
|---------|-----------------------|--|--|--|--|
| 1 | DC (+) (Brown) | | | | |
| 2 | N.C. | | | | |
| 3 | DC (-) (Blue) | | | | |
| 4 | IN (1 to 5 V) (Black) | | | | |

| Connector type | M8 3-pin | M8 4-pin | M12 4-pin | | |
|--------------------|----------|----------|------------|--|--|
| Pin arrangement | 3 | 3 4 | ② ① ③ ④ | | |

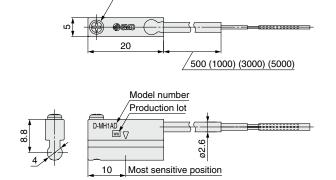
PNP (2 outputs) setting



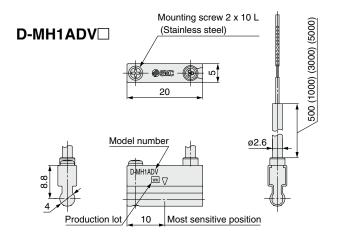
Dimensions

D-MH1AD□

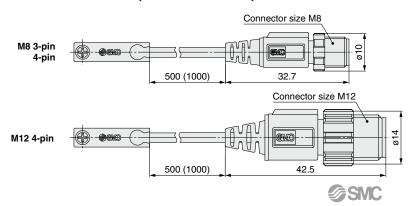
Analog auto switch



Mounting screw 2 x 10 L (Stainless steel)



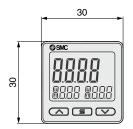
M8/M12 connector (D-MH1AD□□PC)

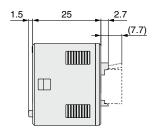


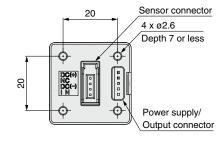
D-MH1 □ Series

Dimensions



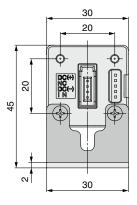


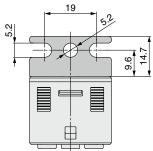


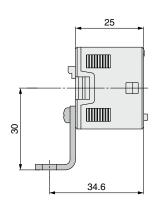


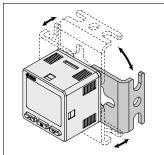


Bracket (Part no.: ZS-46-A1)





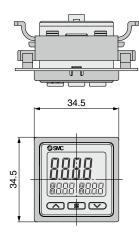


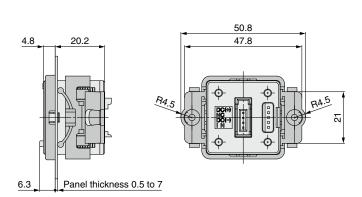


* The bracket configuration allows for mounting in four orientations.



Panel mount adapter (Part no.: ZS-46-B)



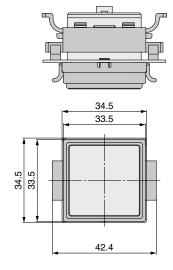


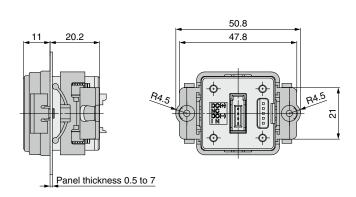


Dimensions

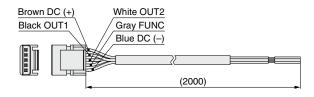


Panel mount adapter + Front protection cover (Part no.: ZS-46-D)





Lead wire with connector (Part no.: ZS-46-5L)



Cable Specifications

| Conductor cross section | | 0.15 mm ² (AWG26) | | | | |
|-------------------------|---------------|--|--|--|--|--|
| Insulator | O.D. | 1.0 mm | | | | |
| | Color | Brown, Blue, Black, White, Gray (5-core) | | | | |
| Sheath | Finished O.D. | ø3.5 | | | | |

D-MH1□ Series

Applicable Actuators and Analog Auto Switch Mounting

Fully open position

1. Full-stroke detectable actuator

Position detection can be performed at the full stroke position by mounting the analog auto switch at the recommended mounting B dimension.

Finger

Finger

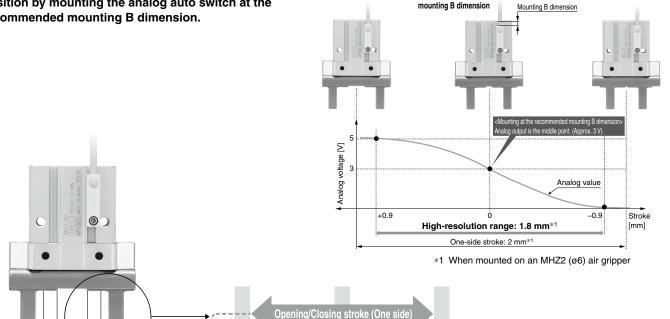
<Recommended mounting B dimension>

Position so that the middle position of the finger aligns with the center of the sensor (3 V).

Fully closed position

Mounting at the recommended

Finger



Finger

| Finger fully closed fully open | | | | nger closed | Fing cent | | 1 | Finger fully open | | | | | |
|--------------------------------|------------|-------------------|---------------------------------|----------------|--------------|--|----------------|----------------------|-----|--|----------------------------------|---|-----------------|
| Series/Mo | ounting | Bore size [mm] | Opening stroke Both sides | | | | | (| | | High-resolution range [mm] | Recommended mounting B dimension [mm] | Note |
| JMHZ2 | | 12 | 6 | 3 | ĺ | | | - 1 | | | _ | 1.7 | |
| | | 6 | 4 | 2 | 1 | | High-resolutio | n range: | 1.8 | | 1.8 | 1.1 | |
| | Round | 10 | 4 | 2 | | | | | | | 2.3 | 0.7 | MHZJ2 only |
| | groove | 16 | 6 | 3 | | | | | | | 3.1 | 6.8 | |
| MHZ2/ MHZJ2 | | 20 | 10 | 5 | 1 | | | | | | 4.8 | 9.7 | |
| IVII IZUZ | | 10 | 4 | 2 | | | | | | | 1.5 | 2.3 | MHZ2 only |
| | Square | 16 | 6 | 3 | | | | | | | 3.2 | 6.8 | MHZ2 only |
| | gioove | 20 | 10 | 5 | | | | | | | 5.2 | 9.9 | MHZ2 only |
| MHF2(D) | | 8 | 8 | 4 | | | | | | | 3.9 | 3.2 | Short type only |
| MDHR3 | | 10 | 6 | 3 | | | | | | | 3.0 | 11.7 | |
| MHK2 | | 12 | 4 | 2 | | | | | | | 1.8 | 6.2 | |
| IVIIIIXZ | | 16 | 6 | 3 | | | | | | | 3.0 | 6.0 | |
| | | 16 | 4 | 2 | | | | | | | 3.1 | 3.7 | |
| MHS2/MH | S 4 | 20 | 4 | 2 | | | | | | | 2.7 | 4.8 | |
| | - | 25 | 6 | 3 | | | | | | | 3.5 | 6.5 | |
| | | 32 | 8 | 4 | | | | | | | 4.4 | 8.1 | |
| MHS3/ | | 16 | 4 | 2 | | | | | | | 2.7 | 3.9 | |
| MHSJ3 ø1 | | 20 | 4 | 2 | | | | | | | 2.7 | 4.8 | |
| MHSH3 Ø1 MHSHJ3 Ø | | 25 | 6 | 3 | | | : | | | | 3.5 | 6.5 | |
| เพเกอกขอ | 10 10 925 | 32 32 | 8 | 4 | | | : | | | | 4.4 | 8.1 | MHS3 only |
| MHSJ3 | | | 8 | 4 | | | | | | | 4.5 | 7.3 | |
| MHSH3 | | 40 | 8 | 4 | ļ | | ; | | | | 3.7 | 8.1 | |
| MHSHJ3 | | 50 | 12 | 6 | | | | | | | 2.0 | 11.0 | |
| | | 10 16 | _ | | | | | | | | | 1.2 | |
| MHC2 | MHC2 | | _ | | | | | | | | Angle open/ | 3.3 | |
| | | 20 | _ | | | | | | | | close type | 5.2 | |
| | | 25 | _ | | | | | | | | | 6.7 | |

All the above values are reference values.

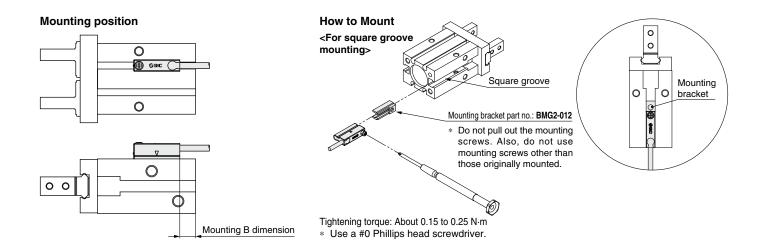
The displayable magnetic force range may be exceeded depending on the mounting position. For details, contact SMC.



There is a possibility of the above values fluctuating significantly depending on the ambient environment. Be sure to conduct a test operation in the actual operating

Applicable Actuators and Analog Auto Switch Mounting **D-MH1** Series

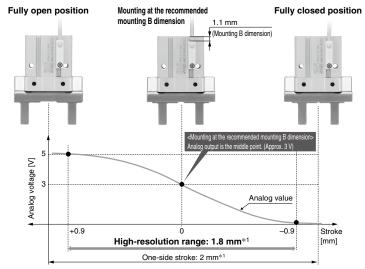




[High-resolution range with a short stroke]

The high-resolution range is a guide for the range in which the product can discriminate between workpiece differentials of ±0.1 mm. When the switch is mounted at the recommended mounting B dimension, the highresolution range will be the range centered around the approx. 3 V point of the center of the analog output.

(For grippers, this is the value for one side of the finger. When it is converted to the dimension of the workpiece to be gripped, the value is doubled.) Refer to the operation manual for a detailed explanation of resolution.



*1 When mounted on an MHZ2 (ø6) air gripper

●If the workpiece dimension is changed, the analog output will also change. However, if it is mounted at the recommended mounting B dimension, an actuator that can detect full strokes can detect the full stroke position, and the position can be detected at high resolution within the range centered around the recommended mounting B dimension.

D-MH1 □ Series

Fully open position Adjustment with workpiece Fully closed position gripping position 2. Actuator with long stroke Position where the analog There will be a point where the analog output crosses the peak/ approx. 3 V when gripping bottom and the same analog value is output. By mounting the analog auto switch at the recommended mounting dimension, position detection can be made within the "discriminable range," which is defined as the range between the peak and the bottom of the analog output. Analog voltage Analog value **(3)** Stroke High-resolution range: 4.3 mm*1 Discriminable range: 8.6 mm*1 One-side stroke: 11 mm *1 When mounted on an MHZ2 (ø32, round groove) air gripper Opening/Closing stroke (One side Finger fully Finger Finger Finger Finger fully closed open fully closed gripping position fully open Opening/Closing stroke High-resolution Discriminable Bore size [mm] Series/Mounting range [mm] range [mm] Note [mm] Both sides 16 10 6.2 6.2 JMHZ2 20 3.2 7.0 14 25 14 4.2 7.9 Round 43 32 22 8.6 groove 4.9 40 30 8.8 MHZ2 25 14 8.0 Square 32 22 8.3 groove 40 30 6.4 8.8 16 12 5.7 Round 4.8 7.0 20 18 groove 25 22 7.9 MHZL2 10 8 4.3 16 12 Square 3.2 5.4 20 18 7.2 8.0 25 22 Excludes the 8 32 (D2) 5.6 short type MHF2 48 (D2) 12 3.8 5.8 (D/D1/D2) 16 64 (D2) 5.7 20 80 (D2) 2.8 5.9 4.2 25 7.9 14 MHZJ2 32 22 11.3 40 30 15.3 20 (D) 10 5.0 6.9 16 30 (D) 6.7 5.2 MHL2-Z 20 40 (D) 7.2 (D/D1/D2) 50 (D) 7.1 32 70 (D) 9.1 35 (D) 40 100 (D) 12.1 MDHR2 30 5.2 12 1.8 4.3 11 MHKL2 5.1 16 14 25 22 5.8 MHK2 ø25 25 14 5.8 MHS2/MHS4 63 16 6.4 9.0 6.4 63 16 9.5 6.0 9.1 80 20 MHS3 24 6.2 9.5 125 32 11.7

^{*} All the above values are reference values.

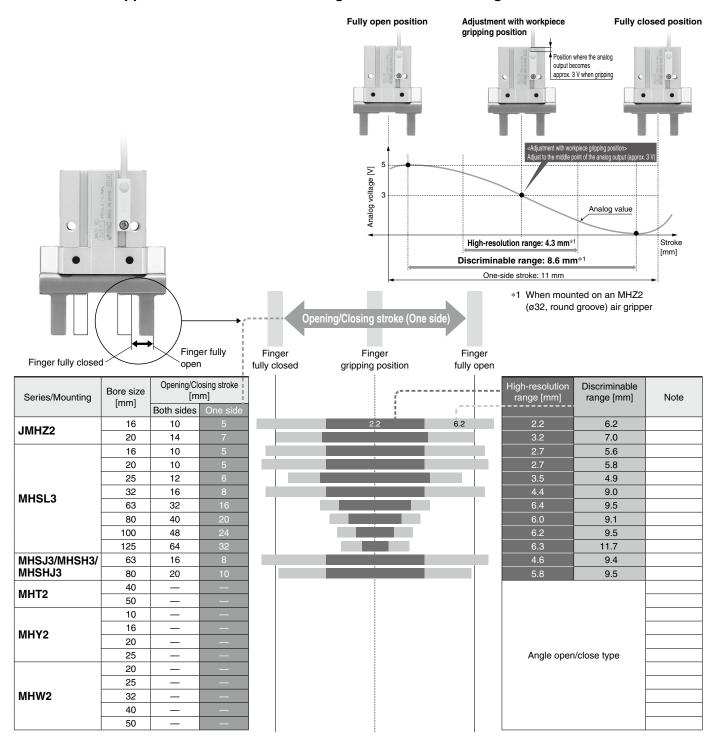
^{*} The discriminable range is the range between the peak and the bottom of the analog output. (One side of the gripper) For details, refer to the operation manual of the product.

There is a possibility of the above values fluctuating significantly depending on the ambient environment. Be sure to conduct a test operation in the actual operating environment.

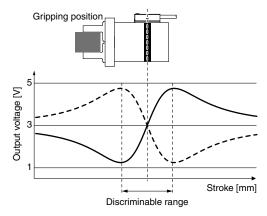
^{*} Refer to the operation manual for details on how to determine the mounting position of other switches.

Applicable Actuators and Analog Auto Switch Mounting *D-MH1*

$\mathsf{D} extsf{-}\mathsf{M}\mathsf{H}\mathsf{1}\square$ Series



Relationship between the stroke, the switch mounting position, and the analog output



* Refer to page 10 for details on the mounting method.





D-MH1 Series

Analog Auto Switch/Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Design / Selection

∧ Caution

1. The product cannot be used for length measurement.

An analog auto switch outputs a magnetic field from the cylinder magnet as an analog value, and therefore the output is not linear to the cylinder stroke.

In addition, there are individual differences in the magnetic force of magnets. As such, the output values from magnets are different even if they are mounted to the same position on the same type actuator.

2. The resolution and repeatability vary depending on the position relationship between the magnet and the sensor.

The resolution and repeatability decrease near the maximum or minimum peak of analog output. Use them by mounting them to the recommended positions. If precision in repeatability is required, configure settings so that the analog output at the output position will be close to 3 V (in between peaks).

3. Analog output fluctuates due to the following factors.

Analog output fluctuates in an environment which is affected by the ambient temperature, mounting orientation (terrestrial magnetism), wobbling (mechanical factor, supply pressure fluctuation, etc.), electrical noise disturbance, magnetic body (iron screw, iron powder, etc.), or a magnetic force. It is recommended to use non-magnetic materials for magnetic bodies, bolts, and so on in the surroundings.

When using the product for an application where the ambient temperature or mounting orientation changes greatly, it is recommended to set the ON point under conditions that are close to the actual operating environment and set a wider ON width or hysteresis.

Take precautions when multiple cylinders or actuators are used close together.

When using two or more cylinders or actuators with a built-in magnet in close proximity to each other arranged in parallel, design so that they will maintain a separation distance of at least 40 mm.

(If the separation distance is specified for each of cylinder/ actuator series, use that value.)

The accuracy of the analog auto switch may be reduced and it may malfunction due to the magnetic field interference between them.

When using with an attachment mounted on the actuator, be sure to confirm the gripping point limit and effective gripping force.

When using with an attachment mounted on the actuator, the gripping point limit and effective gripping force will be different due to the attachment dimensions. Use within the specified gripping point limit and effective gripping force of the actuator series. Failure to do so may result in actuator rattle or reduced product life.

Mounting / Adjustment

⚠ Caution

1. Adjust the mounting position of the analog auto switch after checking the actual operating conditions.

The full stroke may not be detected even for cylinders and actuators that can detect full strokes depending on the setting environment (magnetic bodies in the surroundings, temperature, etc.). In addition, the repeatability may deteriorate.

Confirm the operating conditions in the actual environment before use.

Maintenance

Marning

 The analog auto switch may malfunction unexpectedly, making it impossible to confirm safety. Therefore, perform maintenance or inspection regularly.



⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

⚠ Danger: Danger indicates a hazard with a high level of risk which, If not avoided, will result in death or serious injury.

Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Caution: Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

*1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components IEC 60204-1: Safety of machinery - Electrical equipment of machines - Part 1: General requirements ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1:Robots

⚠Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogs and operation manuals.
 - 3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

⚠ Caution

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

↑ Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

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